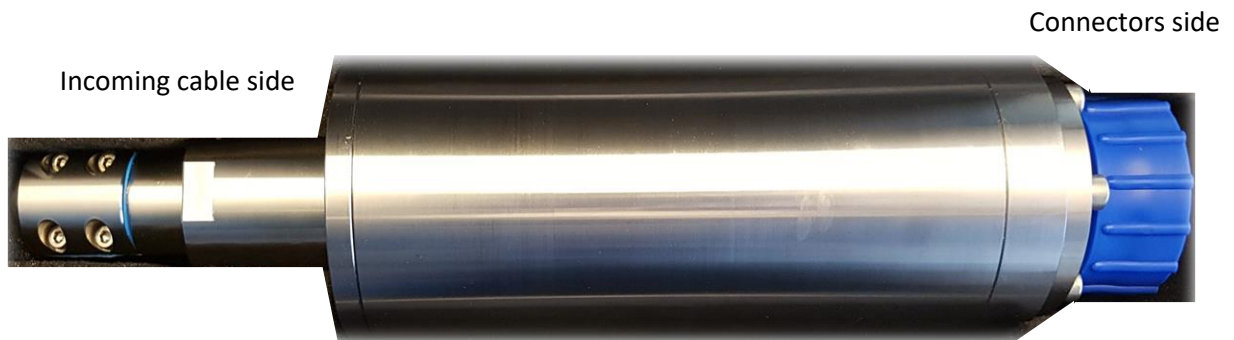


Splice box

Assembling manual

Splice box for joining incoming cable with cable from customer ended device.



Side of connector consist of connectors flange and installed female connector (mating male connector, which could be connected to the ended device, is included)

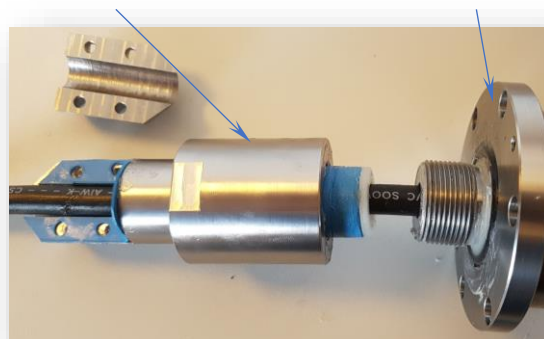
Side of connector permanently fixed.

(Flange with connector could be open only for replacement to another type of connector).



For installing cable, cable flange should be opened.

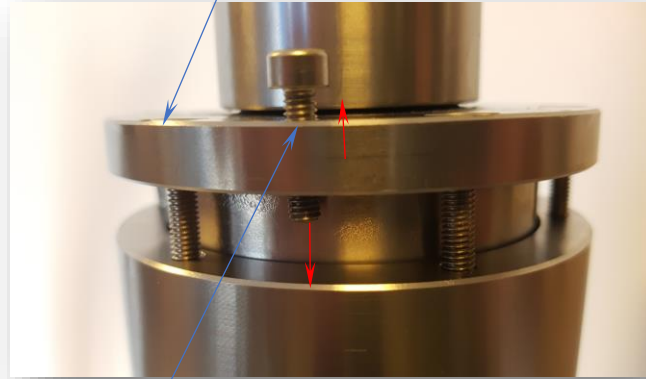
- Unscrew top part one - cable`s holder - from cable's flange.



Right of technical modification reserved.

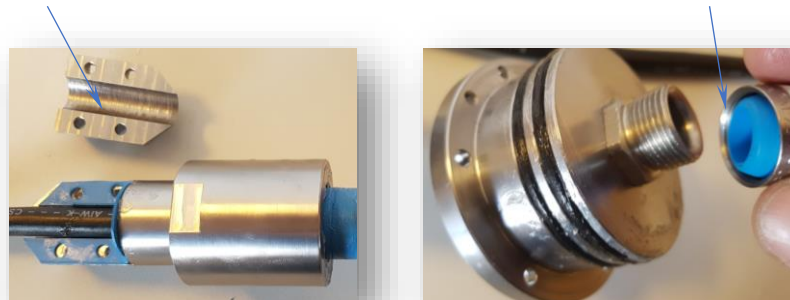
No liability can be accepted for misinterpretation or faulty description

- For taking out flange unscrew six screw M4.

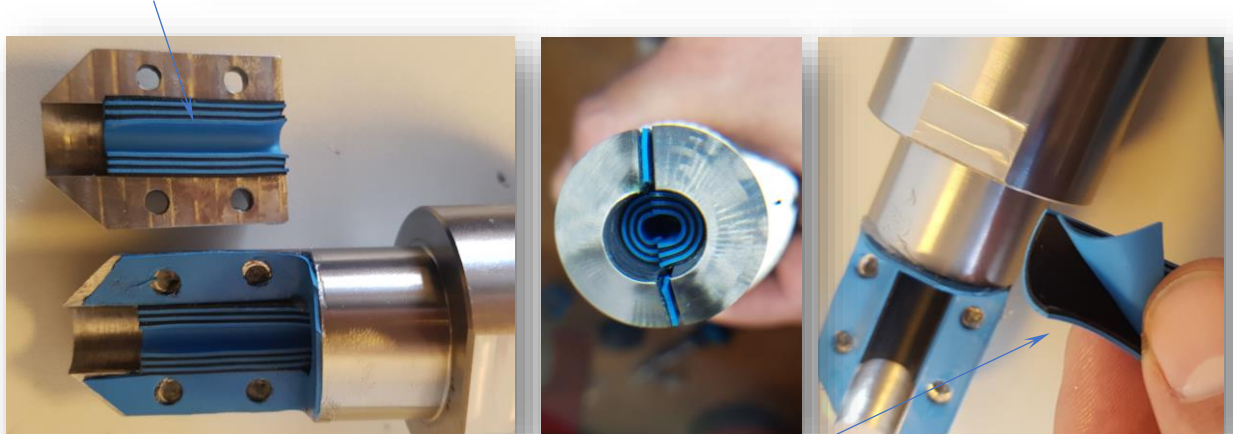


- Then, using other holes with thread M4 in the flange, evenly from both side turning the screws, taked out the flange.

- Unscrew the cable holder (part two) and fitting with sealing.



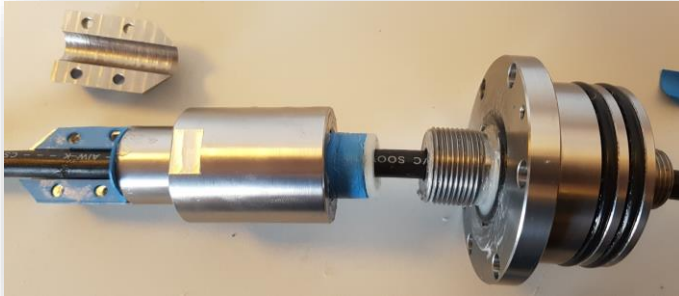
- Install sealing depend of diameter of cable (could be from 8mm till 11,05mm).



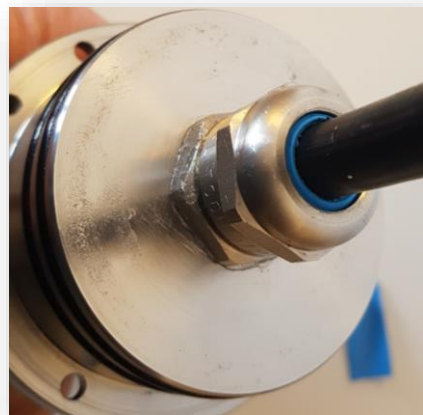
- For changing diameter in the sealing possible take out layer by layer.

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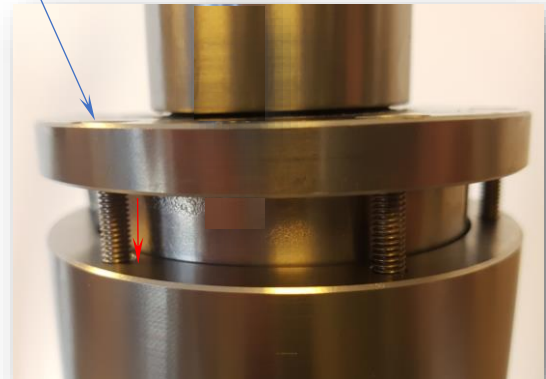
- Install cable thru the hole in all part (cable holder and cable flange) with required reserve for joint with wires from connector. Pass the fitting with sealing.



- Connect the necessary wires. Then fix the fitting with sealing.

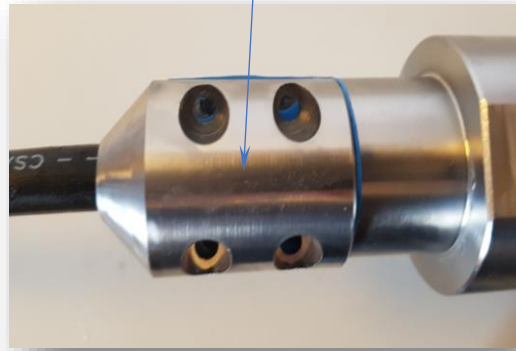
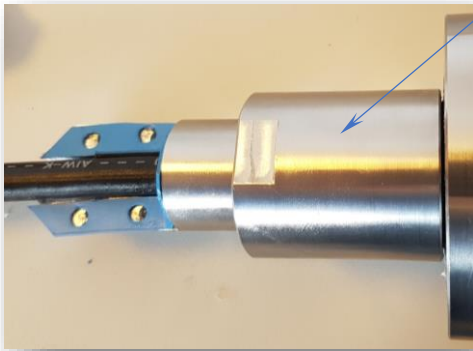


- Carefully install the flange and evenly fixed by screws.



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- Then carefully and evenly fixed cable holder - part one, and then - part two.



- Use heat shrink tubing over the cable holder - part two.

